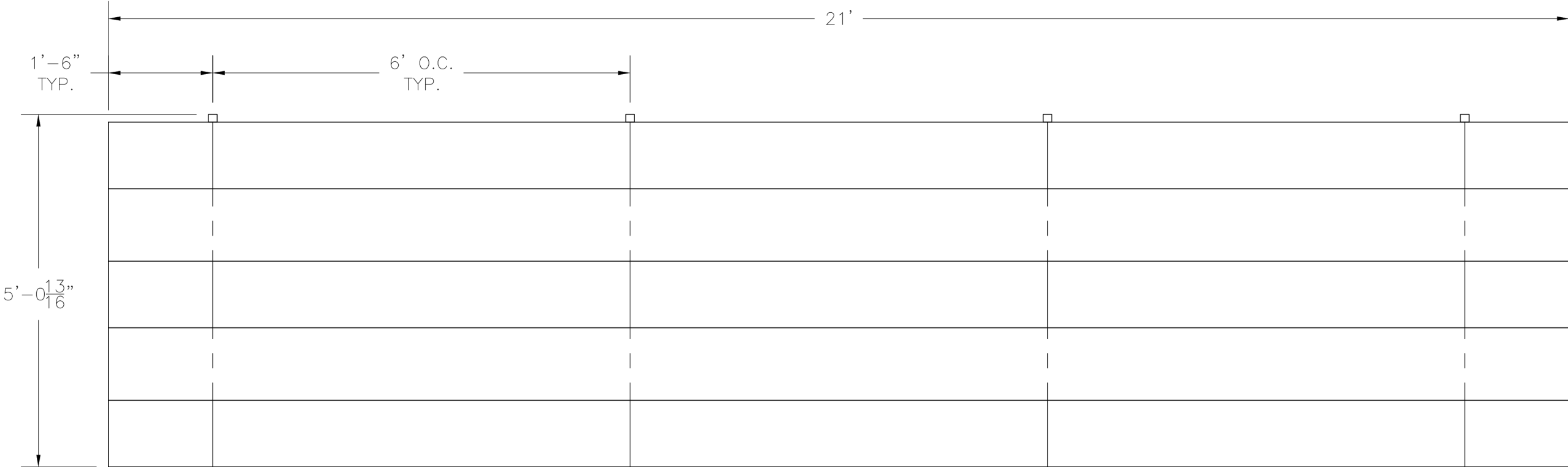


TR-0321ALRSTD

LOW-RISE TIP & ROLL ALUMINUM 3 ROW x 21'-0" BLEACHER

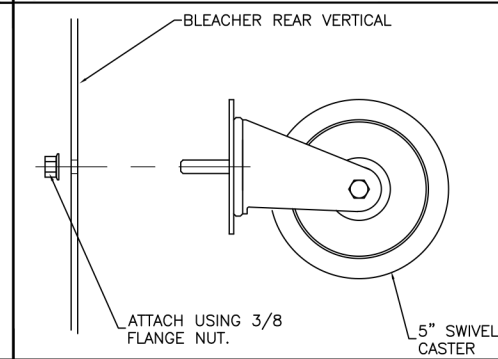
CS.1	– COVER SHEET
TD.1	– BLEACHER SEATING PLAN
BA.1	– BLEACHER ASSEMBLY
PF.1	– PLANK & FRAMING PLAN



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
21	14.00	14.00	3	42
NET SEATS				42
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)				42

	SCALE: N.T.S.	APPROVED BY:	DRAWN BY:
	DATE: 1/21/15	IMP 8/25/16	JML
	TITLE: 3 ROW x 21'-0" TIP & ROLL BLEACHER SEATING PLAN		
BLEACHER MODEL #:		DRAWING NUMBER:	
TR-0321ALRSTD		TD.1	

④ CASTER ATTACHMENT DETAIL

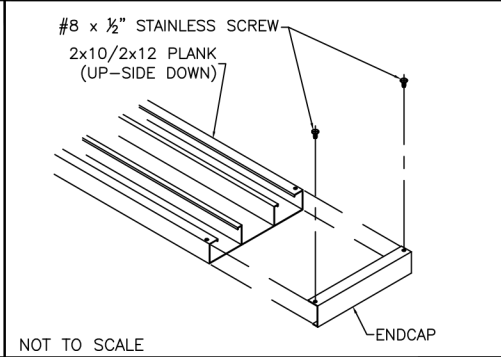
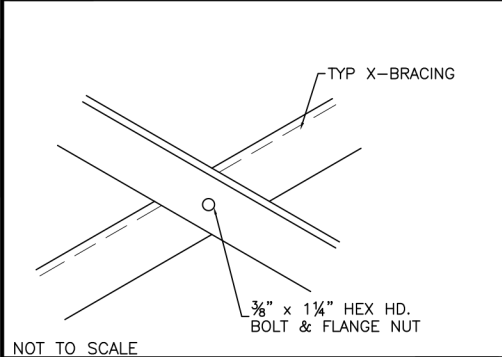


TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT-WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE-BODIED ADULT.

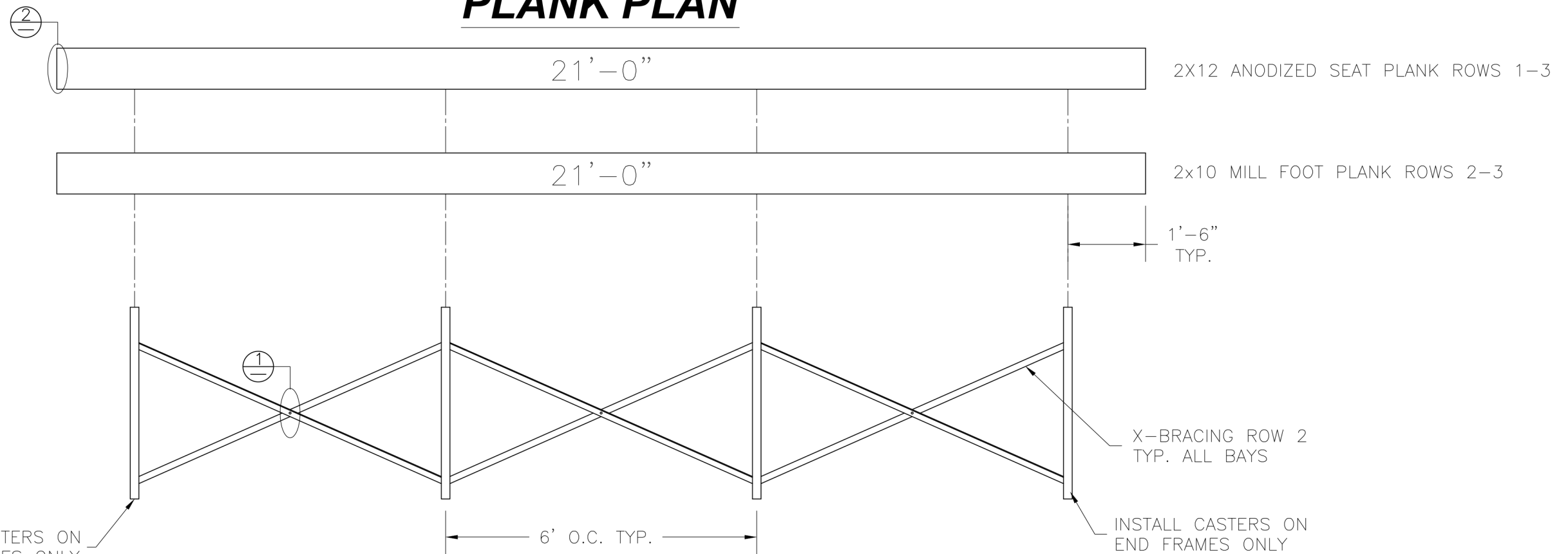
SCALE: N.T.S.	APPROVED BY:	DRAWN BY:
DATE: 1/21/15	IMP 8/25/16	JML
TITLE: 3 ROW TIP & ROLL BLEACHER ASSEMBLY		
BLEACHER MODEL #: TR-0321ALRSTD		DRAWING NUMBER: BA.

⊖ TYP X-BRACE CONN. W/ 1 1/4" BOLT

⊖ TYP 2x10/2x12 ENDCAP ATTACH.



PLANK PLAN



FRAMING PLAN

SCALE: N.T.S.	APPROVED BY: IMP 8/25/16	DRAWN BY: JML
DATE: 1/21/15		
TITLE: 3 ROW x 21'-0" TIP & ROLL PLANK & FRAMING PLAN		
BLEACHER MODEL #: TR-0321ALRSTD	DRAWING NUMBER: PF.1	