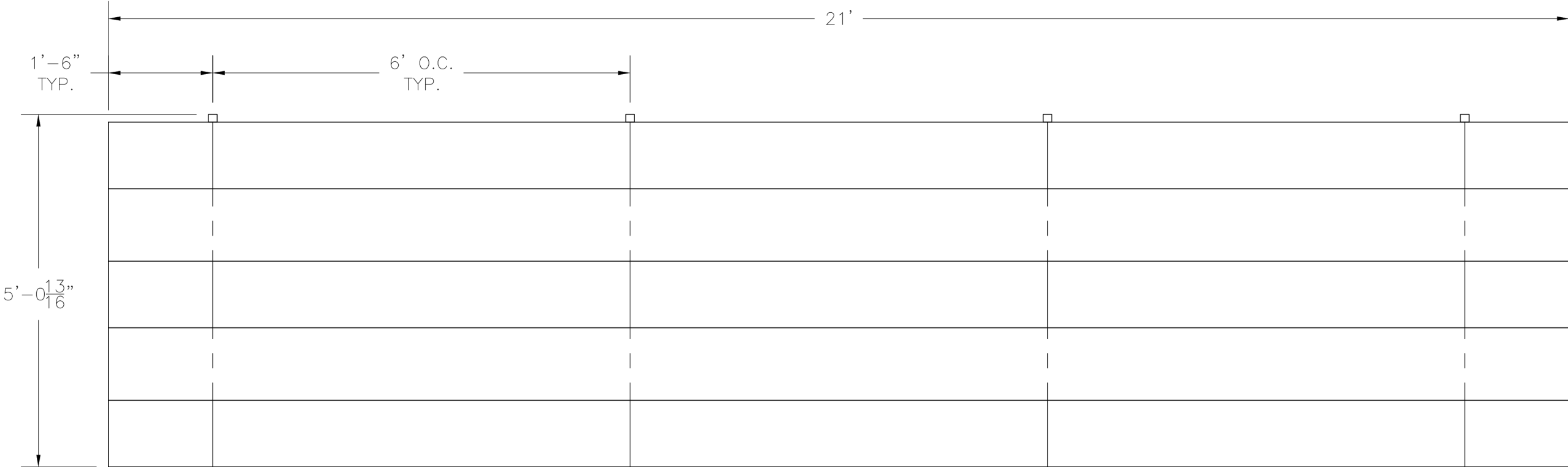


TR-0321ALRPRF

LOW-RISE TIP & ROLL ALUMINUM 3 ROW x 21'-0" BLEACHER

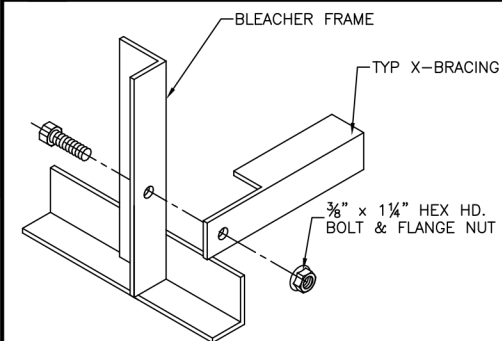
CS.1	- COVER SHEET
TD.1	- BLEACHER SEATING PLAN
BA.1	- BLEACHER ASSEMBLY
PF.1	- PLANK & FRAMING PLAN



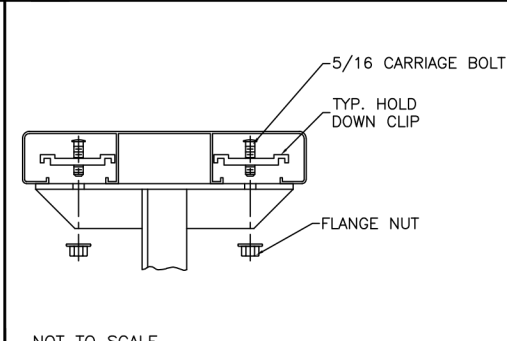
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
21	14.00	14.00	3	42
NET SEATS				42
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				42
(BASED ON 18" PER SEAT)				

				SCALE:	N.T.S.	APPROVED BY:
				DATE:	1/21/15	IMP 8/25/16
				DRAWN BY: JML		
				TITLE:		
				3 ROW x 21'-0" TIP & ROLL BLEACHER SEATING PLAN		
				DRAWING NUMBER:		
				TD.1		

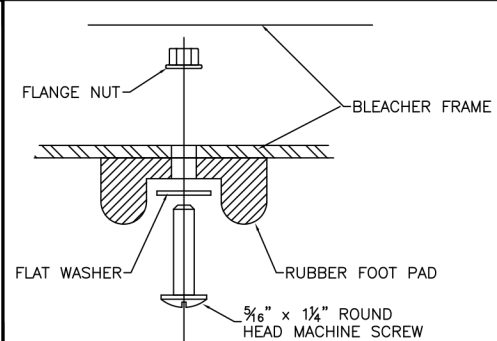
① TYP X-BRACE CONN. W/ 1 1/4 BOLT



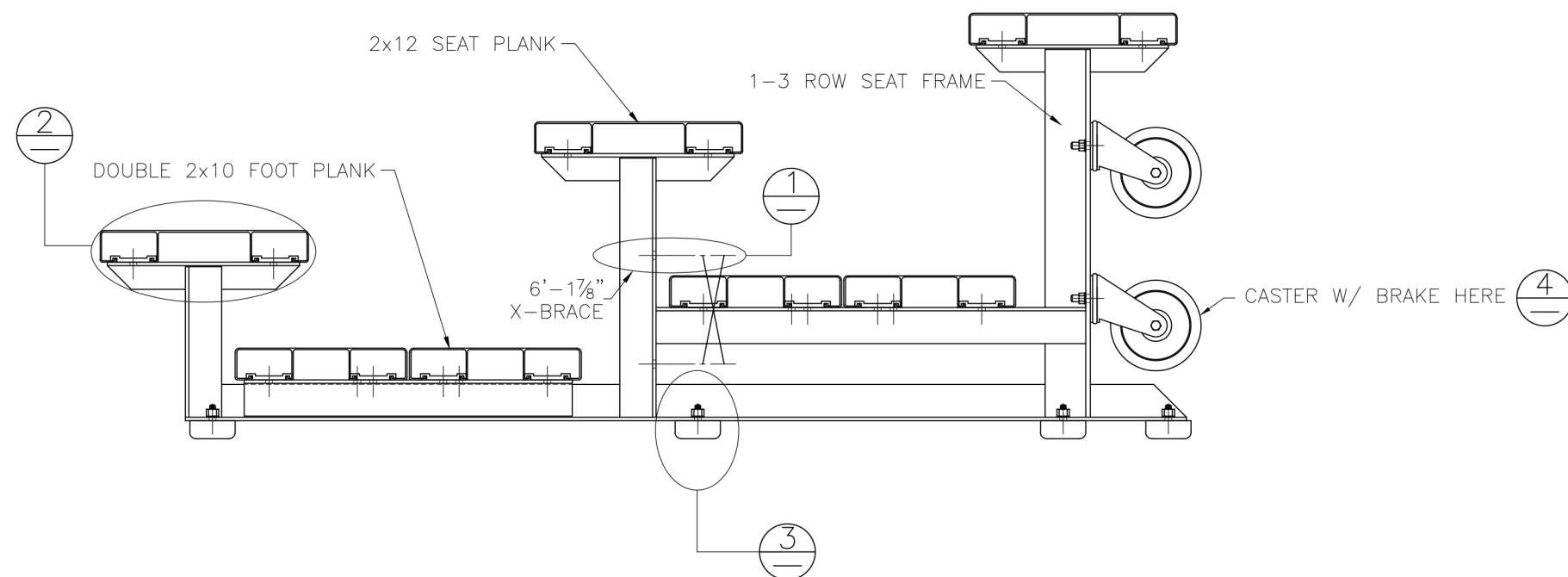
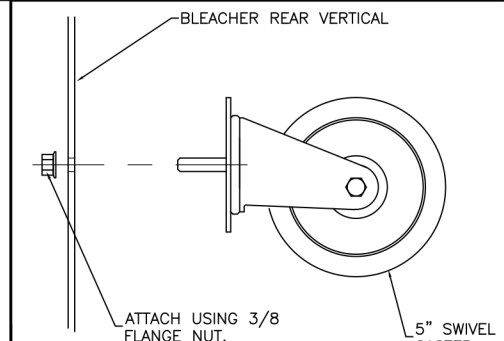
② TYP 2x10 PLANK ATTACHMENT



③ RUBBER FOOT PAD ATTACH. DETAIL



④ CASTER ATTACHMENT DETAIL



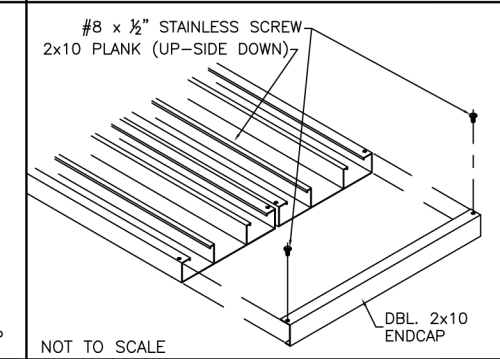
WARNING

TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT-WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE-BODIED ADULT.

NOTE: MOUNT CASTERS TO END FRAMES ONLY.

SCALE: N.T.S.	APPROVED BY:	DRAWN BY:
DATE: 1/21/15	IMP 8/25/16	JML
TITLE:		
3 ROW TIP & ROLL BLEACHER ASSEMBLY		
BLEACHER MODEL #: TR-0321ALRPRF		DRAWING NUMBER: BA.

③ DBL. 2x10 ENDCAP ATTACHMENT



FRAMING PLAN

SCALE: N.T.S.	APPROVED BY: IMP 8/25/16	DRAWN BY:
DATE: 1/21/15		JML
TITLE: 3 ROW x 21'-0" TIP & ROLL PLANK & FRAMING PLAN		
BLEACHER MODEL #: TR-0321ALRPRF		DRAWING NUMBER: PE.1