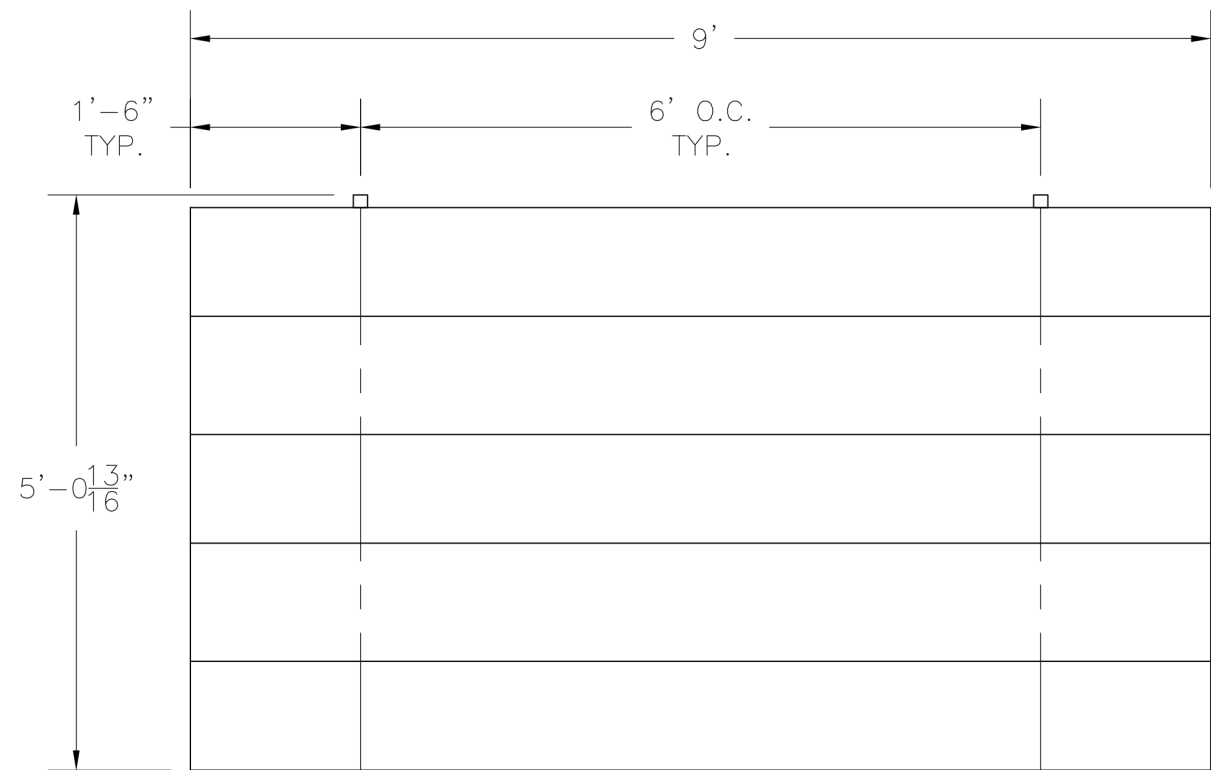


TR-0309ALRPRF

LOW-RISE TIP & ROLL ALUMINUM 3 ROW x 9'-0" BLEACHER

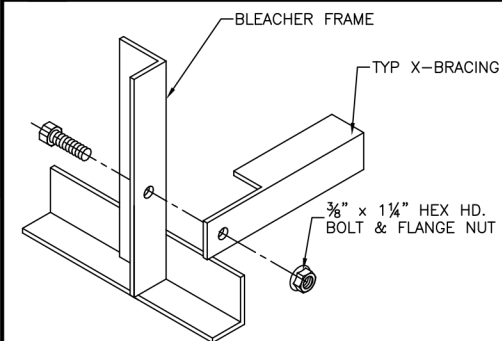
CS.1	- COVER SHEET
TD.1	- BLEACHER SEATING PLAN
BA.1	- BLEACHER ASSEMBLY
PF.1	- PLANK & FRAMING PLAN



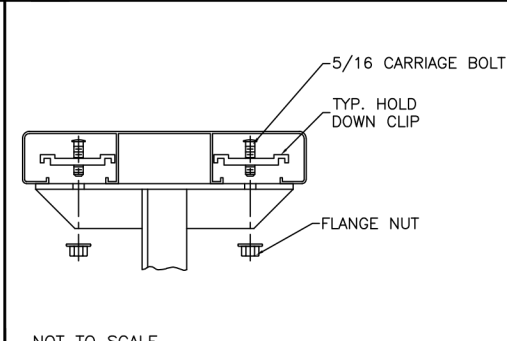
SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
9	6.00	6.00	3	18
NET SEATS				18
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				18
(BASED ON 18" PER SEAT)				

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	SCALE:	N.T.S.	APPROVED BY:
	DATE:	7/9/15	IMP 8/29/16
	TITLE:	3 ROW x 9'-0" TIP & ROLL BLEACHER SEATING PLAN	
BLEACHER MODEL #: TR-0309ALRPRF			DRAWING NUMBER: TD.1

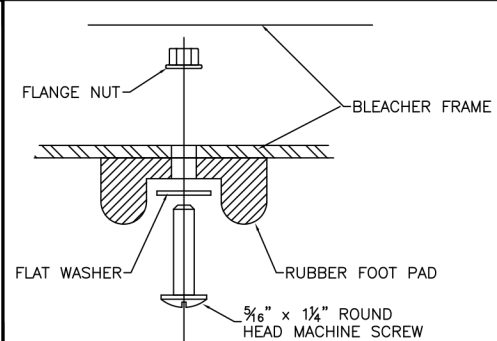
① TYP X-BRACE CONN. W/ 1 1/4 BOLT



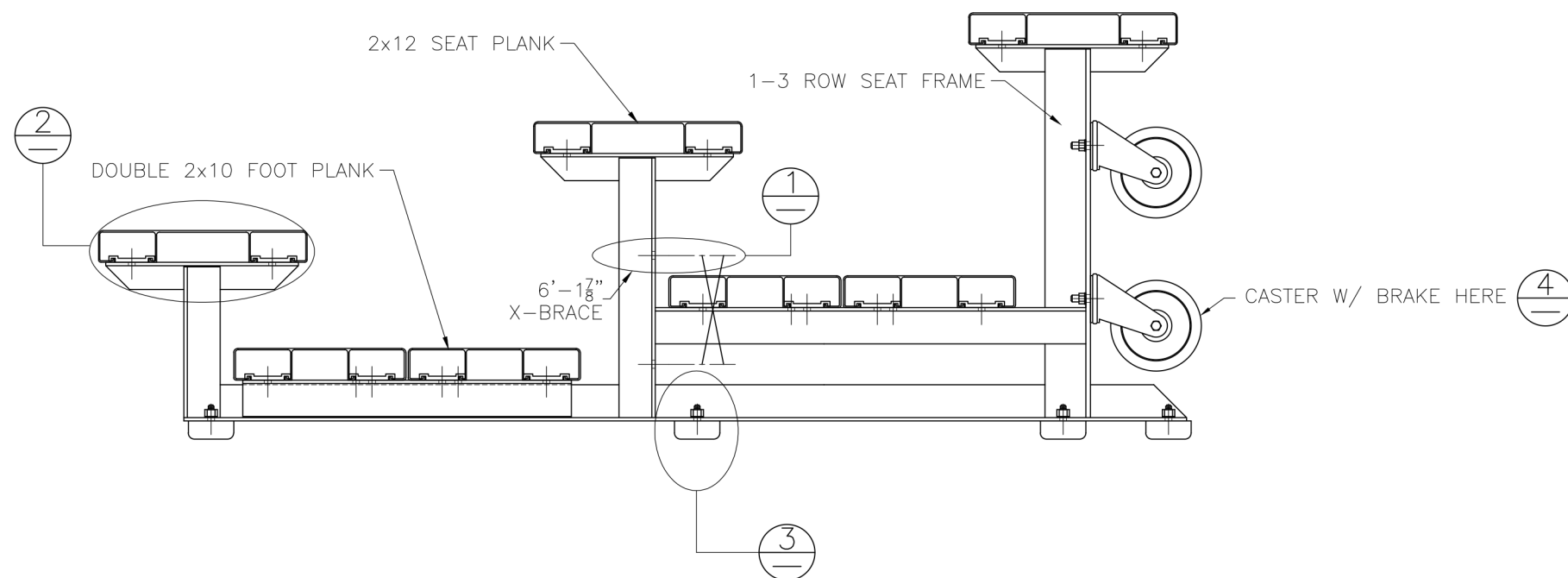
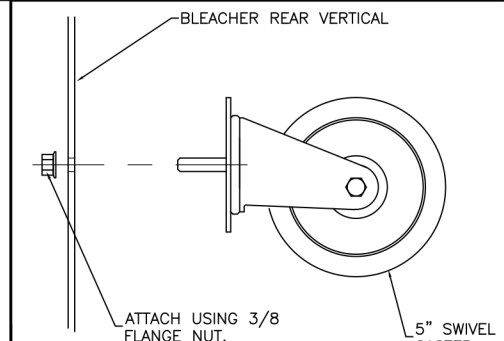
② TYP 2x10 PLANK ATTACHMENT



③ RUBBER FOOT PAD ATTACH. DETAIL



④ CASTER ATTACHMENT DETAIL

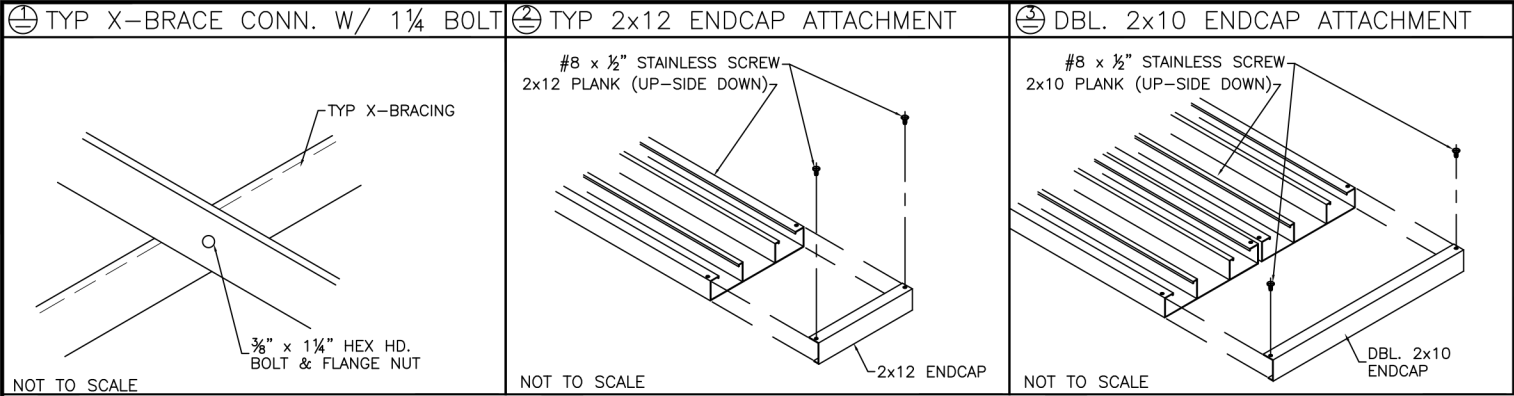


WARNING

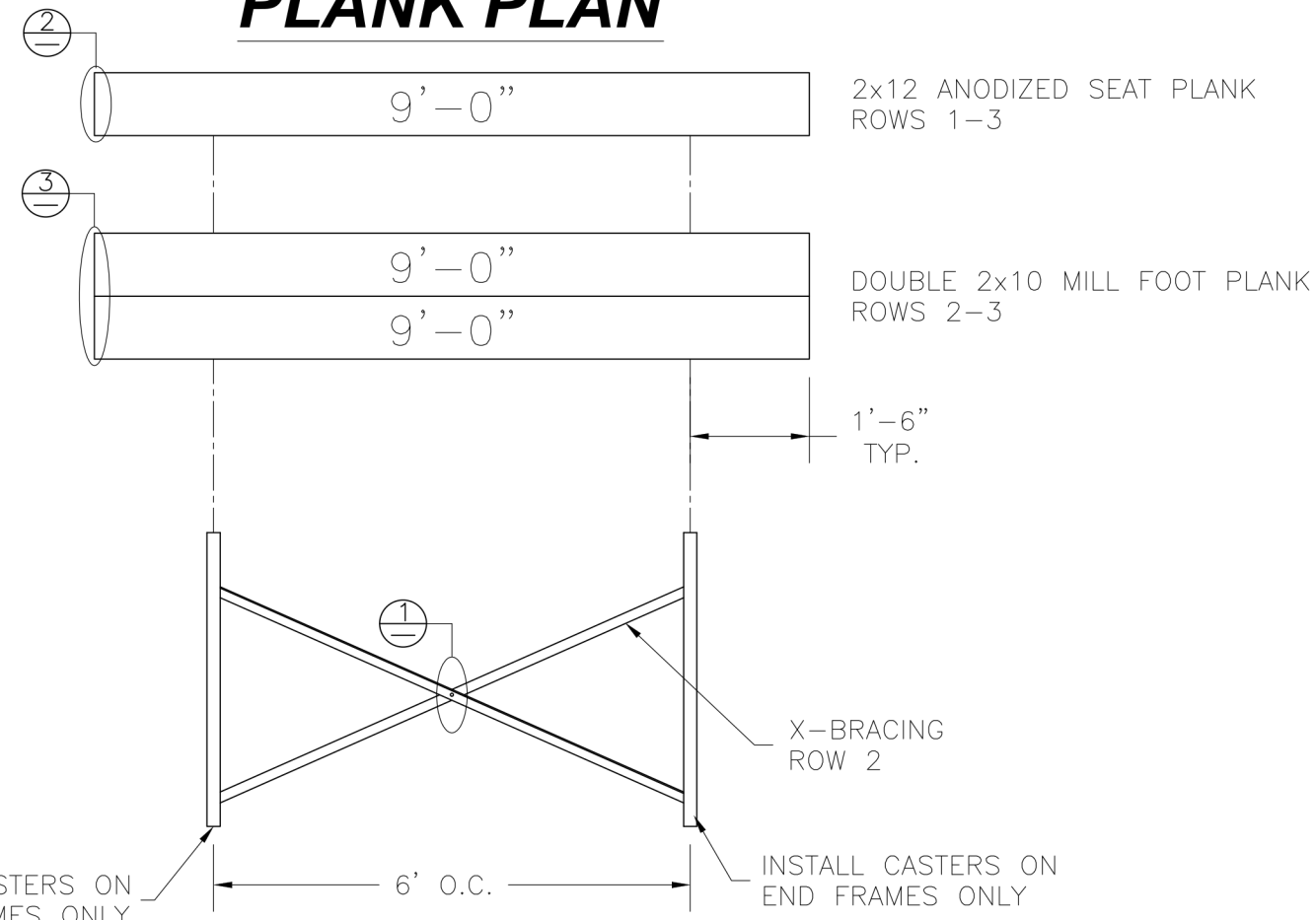
TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT-WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE-BODIED ADULT.

NOTE: MOUNT CASTERS TO END FRAMES ONLY.

SCALE: N.T.S.	APPROVED BY: IMP 8/29/16	DRAWN BY:
DATE: 7/9/15		JML
TITLE: 3 ROW TIP & ROLL BLEACHER ASSEMBLY		
BLEACHER MODEL #: TR-0309ALRPRF		DRAWING NUMBER: BA.



PLANK PLAN



FRAMING PLAN

SCALE:	N.T.S.	APPROVED BY:		DRAWN BY:	JML
DATE:	7/9/15	IMP	8/29/16		
TITLE:	3 ROW x 9'-0" TIP & ROLL PLANK & FRAMING PLAN				
BLEACHER MODEL #:	TR-0309ALRPRF			DRAWING NUMBER:	PF.1